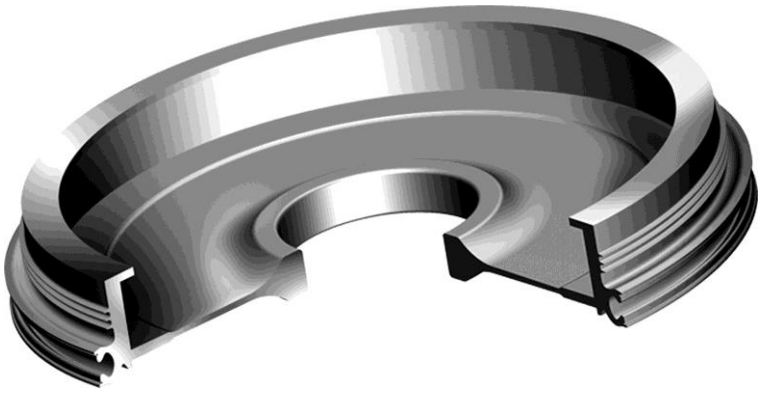
盘环 Disc ring



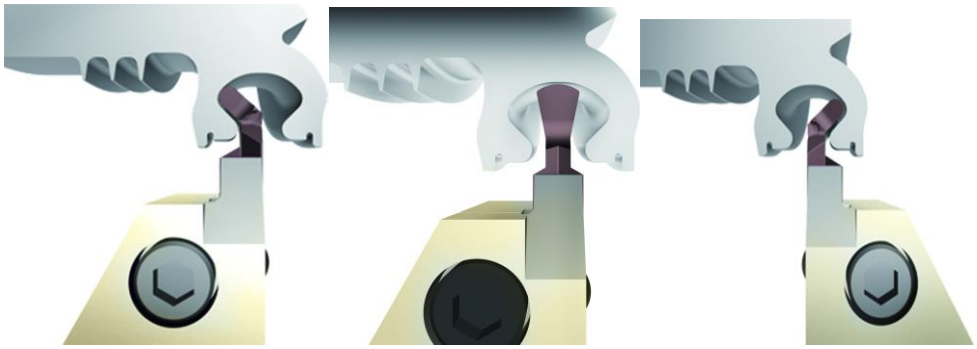
盘环类的零件的工艺流程比较简单，通常都是粗加工后进行精加工。但因其外形复杂，在刀具设计时关键是考虑加工过程中是否会干涉，盘环类零件的加工大量采用非标刀具。

Machining procedures of disc ring parts are simple, usually roughing before finishing. Due to the complex shape of workpiece, it is essential to take collisions into consideration in the machining process. Non-standard tools are frequently applied in disc ring parts machining.

鸽尾槽加工 Dovetail slot milling

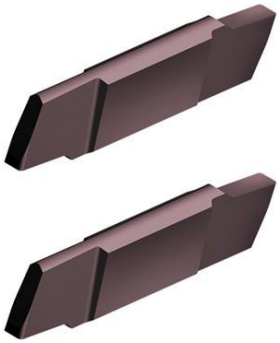
异型刀杆与异型刀片完美配合，实现鸽尾槽加工。

Perfect combination of special tool holder and inserts for dovetail slot milling



双头槽刀片，经济性好。全磨产品，重复定位精度高。

Fully ground, double-end slot milling inserts with high economy, high indexing repeatability

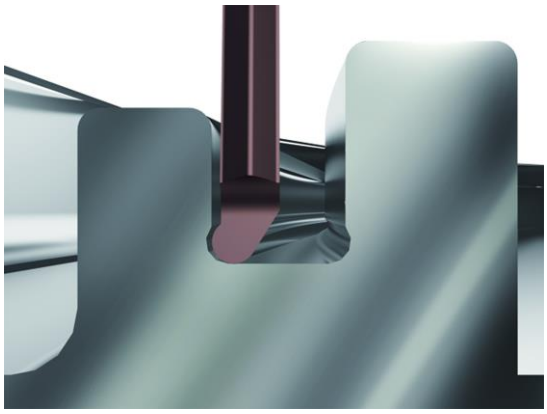


圆弧形 90°槽刀

精密磨制，适合空间较小的车槽加工。

R end 90°slot machining tools

Fine ground, for slot turning with small space



圆弧形弯头槽刀

凸定位结构，下定位面精磨，重复定位精度好。

R end angle head slot cutter

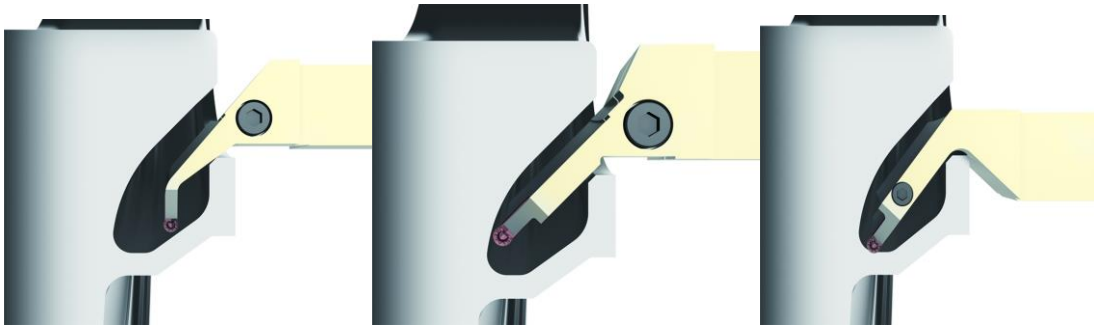
Convex locating, fine ground lower locating surface, excellent indexing repeatability

异型深槽加工

异型刀杆与标准槽刀片配合，满足深槽加工。

Special deep grooving

Special toolholder combined with standard slot inserts, for deep grooving operations



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